

魔法石软石产品施工流程 及收口处理图示

Magic Stone
Flexible Stone Product Installation and
Edge-Finishing Graphic

产品辅材及工具

PRODUCT ACCESSORIES AND TOOLS



切割机或角磨机

cutting machine
or angle grinder



激光水平仪

laser level



结构胶和胶枪或专用瓷砖胶

structural glue and glue gun/adhesive



小刮铲

small scraper



专用修色剂和修补料

color modifier and repair material



专用纳米罩面剂

sealer



美纹纸

masking paper



毛笔

brush

施工流程图示

CONSTRUCTION PROCESS DIAGRAM

6道主要工序

基底要求:

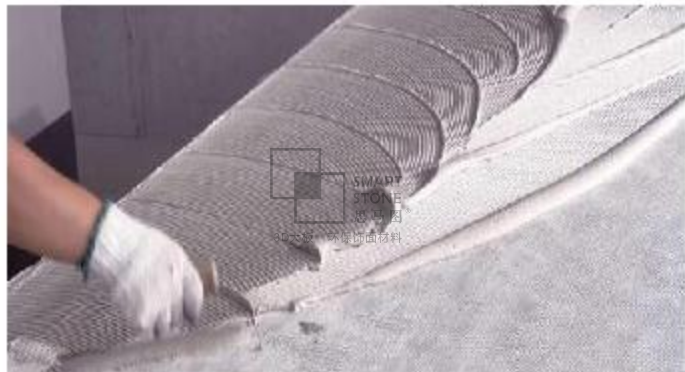
标准基底: 硅钙板、水泥纤维板、水泥基底
旧瓷砖/大理石基层: 上界面剂后即可铺贴产品



①基层验收
base acceptance



②切割
cutting



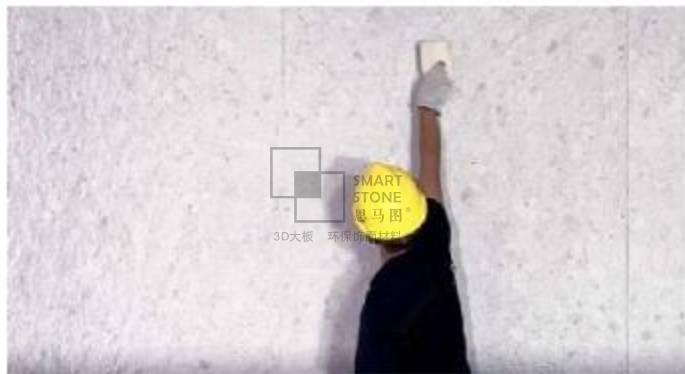
③刮浆（或涂胶）
scraping or gluing



④铺贴
paving



⑤打钉加固
nailing reinforcement



⑥清理表面
surface cleanance

同色缝处理

Same Color Seam Treatment

需要用到的工具:

小铲刀、美纹纸、同色填缝剂、
填缝袋、勾缝条、干海绵。

Tools required: small spatula, masking
paper, same color joint filler, joint bag,
pointing strip, dry sponge



①产品留缝粘贴后，在产品两边粘贴美纹纸
(凹凸类产品注意防护)

After leaving gaps and pasting the product,
sticking masking paper on both edge side of
product (especially for concave and convex
products)



②用色粉调制同色填缝剂后装入勾缝袋
Mixing the same color caulk with color powder
within the pointing bag



③均匀填入同色填缝剂
Uniformly fill in the same color caulk



④用勾缝条勾缝
Pointing with a pointing strip



⑤干透后撕开美纹纸
Tear and open the textured paper after it dries
thoroughly



⑥用干海绵清洁表面，完成
Clean the surface with a dry sponge and
complete

刀片缝（自然缝）处理 Blade Seam (natural seam) Treatment

需要用到的工具：
角磨机、1mm卡缝器、
小刀片、干海绵。

Tools required: angle grinder, 1mm seam
cutter, small blade, dry sponge



①用角磨机在产品毛糙边缘修边
Trim the rough edges of the product with angle
grinder



②根据尺寸粘贴两侧产品
Paste products on both sides according to size



③粘贴后用1mm卡缝器卡缝，固定缝宽
Use 1 mm sewing machine to sew and fix the
seam while pasting



④若产品不齐平可用刀片调整
Uneven parts can be adjusted by blade



⑤固定缝宽后，用小刀片划下刀片缝（自然缝）
After fixing the gap, using the blade to cate the
blade seam (natural seam)



⑥用干海绵清洁表面，完成
Clean the surface with a dry sponge and
complete

漏浆缝处理

Caulk Leakage Joints Treatment

需要用到的工具:

美纹纸、填缝剂、填缝袋、
小铲刀、干海绵。

Tools required:masking paper, seam sealer,
seam filling bag, small shovel, dry sponge



①产品留缝粘贴后，在产品两边粘贴美纹纸
(凹凸类产品注意防护)

After leaving gaps and pasting the product,
sticking masking paper on both edge side of
product (especially for concave and convex
products)



②用填缝剂均匀填缝

Fill the gaps evenly with caulk



③用小铲刀调整浆溢出高度不超过2mm，
形成自然漏浆效果

Use a small shovel to adjust the overflow
height of the slurry to no more than 2mm,
forming a natural slurry leakage effect



④撕开美纹纸

Tear open the masking paper



⑤用干海绵清理表面

Clean the surface with a dry sponge



⑥漏浆缝处理完成

Slurry leakage joint treatment completed

金属收边条 Metal Edge Strip

需要用到的工具:

金属收边条 (可采用薄岩板收边条)
角磨机、小刀片、记号笔、
手持切割机或木工台、
结构胶、靠尺、尺子、拍板。

Tools required: metal edge banding (thin
sintered tile edge banding can be used), angle
grinder, small blade, mark pen, handheld
cutting machine or woodworking table, silicon
glue, guiding ruler, clapboard



①用手持切割机或木工台在标记位置切割
Cut at the marked position using a handheld
cutting machine or woodworking table



②在收边条粘贴面均匀涂上结构胶
Apply silicon glue evenly on the adhesive
surface of the edge strip



③粘贴收边条
Paste edge banding



④安装收边条后测量产品实际上墙尺寸
Measure the actual wall size of the product
after installing the edge strip



⑤按照尺寸切割产品
Cut the product according to size



⑥用角磨机研磨产品边缘, 使边缘平整
Grind the edges of the product with an angle
grinder to make them flat



⑦产品沿收边条边缘粘贴
Paste the product along the edge of the edge
strip



⑧用拍板压实产品, 严禁用手按压
Compacting the product with clappers and
prohibited with hands

45° 阳角处理

45° External Angle Treatment

需要用到的工具:

角磨机、小铲刀、砂轮片、
同色填缝剂或色浆、毛笔、
拍板、干海绵。

Tools required: angle grinder, small shovel,
grinding wheel, same color joint filler or paste,
brush, clapper, dry sponge



①对角处产品边缘作45° 修边
45° edge trimming of the product at the
diagonal corner



②产品背面边缘刮浆角度成45°，浆面高度
约高于平面3mm
The product scraping angle of the back edge is
45° , and the height of the slurry surface is
about 3mm higher than the plane



③粘贴完成后，用拍板压实产品，严禁用手
按压
Compacting the product with clappers and
prohibited with hands after pasting



④用小铲刀铲除溢浆
Use a small shovel to remove the overflow



⑤若浆料没填满缝隙，可用填缝剂填补缝隙
If the slurry does not fill the gap, the gap can
be filled with caulk



⑥半干后用砂轮片打磨边缘，使边角更平整
After half drying, use a grinding wheel to polish
the edges to make the corners smoother



⑦用毛笔蘸取同色填缝剂或色浆进行修色
Dip a brush in the same color slurry or color
paste for color correction



⑧用干海绵清理表面，完成
Clean the surface with a dry sponge and
complete

阴角处理 Internal Corner Treatment

需要用到的工具：
美纹纸、同色填缝剂、
填缝袋、干海绵。

Tools required:masking paper, same color
seam sealer, seam filling bag, dry sponge



①阴角处产品左搭或右搭粘贴即可
Simply stick the product on the left or right
side at the inner corner



②产品两侧粘贴美纹纸
Paste masking paper on both sides of the
product



③均匀填缝
Uniform joint filling



④用勾缝条拉出深凹、饱满的缝
Pull out deep and full seams with a pointing
strip



⑤干透后撕开美纹纸
Tear open the masking paper



⑥用干海绵清理表面，完成
Clean the surface with a dry sponge and
complete